

# 2019 Area 21 Assembly

**Hosted by District 16  
Sunday, March 3, 2019**

**Wayne County Floral Hall  
Wayne County Fairgrounds - W. Main St.  
Fairfield, IL 62837**

*Morning Coffee and Pastries Served*

**\$5 Registration Fee/\$10 Lunch**

***Includes; Pulled Pork, Baked Beans,  
Potato Salad, Cole Slaw, Drinks and Desserts***

## Hotel Info:

**Briarwood Inn: 116 Market Ave.  
Fairfield, IL 62837 618-842-3667  
\$79.99 - Tax Included**

**Budget Inn: 201 S. 1st St.  
Fairfield, IL 62837 618-842-2191  
\$39.99 - Tax Included**

**Pre-Assembly Fellowship/Potluck/Speaker Meeting**

**Saturday, March 2, 2019  
First United Methodist Church  
Corner of U.S. Hwy. 45 & IL Rt. 15  
Fairfield, IL 62837**

**Speaker: Pat W. - Former Area 21 Delegate**

**PotLuck Dinner @ 7:00 P.M.**

**Speaker Meeting @ 8:00 P.M.**

**More Info: Kyle D. 618-384-1927  
Carl H. 618-599-0718**